

ASME B5.54 (2005)**RENISHAW****ZX 180deg 6in Calibrated 20220908-125724**

Operator: paauw

Machine: Quick check

Date: 2022-Sep-08 12:57:24

QC10: H15055, Last calibrated: 2022-09-07

Circular deviation

Value (CW) 0.000602in

Value (CCW) 0.000583in

Radial deviation

Min. value (CW) -0.000555in

Max. value (CW) 0.000043in

Min. value (CCW) -0.000504in

Max. value (CCW) 0.000075in

Calculated feedrate

⚠ Value (CW) 49.77in/min

⚠ Value (CCW) 49.77in/min

Test parameters

Radius 5.905512in

Sample rate 41.667Hz

Feedrate 60.00in/min

Run sequence CCW CW

Plane under test ZX

Test position ZX

Start angle 270°

End angle 90°

Overshoot angle 5°

