

**ASME B5.54 (2005)****RENISHAW****ZX 180deg 6in Calibrated 20220908-132255**

Operator: paauw

Machine: Quick check

Date: 2022-Sep-08 13:22:55

QC10: H15055, Last calibrated: 2022-09-07

**Circular deviation**

Value (CW) 0.001882in

Value (CCW) 0.001587in

**Radial deviation**

Min. value (CW) -0.001362in

Max. value (CW) 0.000520in

Min. value (CCW) -0.000870in

Max. value (CCW) 0.000717in

**Calculated feedrate**

Value (CW) 59.62in/min

Value (CCW) 59.54in/min

**Test parameters**

Radius 5.905512in

Sample rate 41.667Hz

Feedrate 60.00in/min

Run sequence CCW CW

Plane under test ZX

Test position

Start angle 270°

End angle 90°

Overshoot angle 5°

