Machine receiving process.   SN. 7/36

Indicate if machine has chip conveyor then tag the chip conveyor.

Chip conveyor included.

Indicate if the machine has a coolant pump and how many.

Coolant pump included.
2 high pressure pumps.

List all tooling.

None

List all work holders.

None

List all collets.

None

Give the number of pucks and mark if any are missing.

Total - *5*

Missing - *1*

Put all tooling, work holders and pucks in a box and mark. _____

List any Sheet metal damage.

None

Make sure all turret plugs are on machine.

Missing - *0*

Check voltage of machine and put a pigtail on accordingly. *✓*

Power machine on and state the condition.

Power supply needs replaced

Move all axis. Note any concerns.

X-axis ballscrew noisy

Run tool changer. Note any concerns.

Upper and lower turrets need seals replaced

Run spindles. Note any concerns.

Sub-spindle needs rebuilt

Run parts catcher and conveyor. Note any concerns.

Good

Check all axis backlash readings. Record.

Note any leaking concerns.

Hydraulic cap missing

Note any other concerns.

Rubber for wipers   Ejector Sensor needs replaced
Window broken
Bed fan and Radiator fan need replaced
Relays and jump to IO Check
Panel for fans missing
Brake for x-axis upper turret

Luke Shauer   11/12/20
Signature   Date