

**ASME B5.54 (2005)****RENISHAW****ZX 180deg 6in Calibrated 20220908-124018**

Operator: paauw

Machine: Quick check

Date: 2022-Sep-08 12:40:18

QC10: H15055, Last calibrated: 2022-09-07

**Circular deviation**

Value (CW) 0.000764in

Value (CCW) 0.001248in

**Radial deviation**

Min. value (CW) -0.000598in

Max. value (CW) 0.000165in

Min. value (CCW) -0.000803in

Max. value (CCW) 0.000445in

**Calculated feedrate**

⚠ Value (CW) 49.77in/min

⚠ Value (CCW) 49.77in/min

**Test parameters**

Radius 5.905512in

Sample rate 41.667Hz

Feedrate 60.00in/min

Run sequence CCW CW

Plane under test ZX

Test position ZX

Start angle 270°

End angle 90°

Overshoot angle 5°

