

Ballbar diagnostics (%)



XY 360deg 6in Calibrated 20220908-123739

Operator: paauw

Machine: Quick check

Date: 2022-Sep-08 12:37:39

QC10: H15055, Last calibrated: 2022-09-07

- 34% Backlash X
 - ▶ -0.000677in
 - ◀ -0.000563in
- 25% Cyclic error Y
 - ↑ 0.000453in
 - ↓ 0.000508in
- 10% Backlash Y
 - ▲ 0.000130in
 - ▼ 0.000201in
- 8% Scaling mismatch
 - 0.000307in
- 6% Reversal spikes X
 - ▶ -0.000122in
 - ◀ 0.000122in

Positional tolerance 0.002043in
 Best fit radius 5.905354in
 Circularity 0.001327in

